

抛光 (Polish)

砂 (Blasting)

Philosophy

System

Process

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# S.P.I.® MOLD FINISH GUIDE

S.P.I. FINISH	GUIDE	R.A. VALUE	S.P.I. FINISH	GUIDE	R.A. VALUE
A-1	#3 DIAMOND BUFF	0-1	B-1	#600 GRIT PAPER	2-3
A-2	#6 DIAMOND BUFF	1-2	B-2	#400 GRIT PAPER	4-5
A-3	#15 DIAMOND BUFF	2-3	B-3	#320 GRIT PAPER	9-10
C-1	#600 GRIT STONE	10-12	D-1	#11 GLASS BEAD	10-12
C-2	#400 GRIT STONE	25-28	D-2	#240 ALUM. OXIDE	26-32
C-3	#320 GRIT STONE	38-42	D-3	#24 ALUM. OXIDE	190-230

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MADE IN U.S.A.

Philosophy

System

SPI - Society of the Plastics Industry  
塑料工业协会



			<b>Description and Previous Finish Numbers</b>	
<b>Paper</b>				
			<b>is slightly finer than</b>	
			<b>is comparable to</b>	
<b>Stone</b>				
			<b>is slightly finer than</b>	
			<b>is comparable to</b>	
<b>Dry Blasted</b>				
			<b>is a little more coarse than</b>	

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Types

# 石抛 光

(非常适合)

**SPIA-1**

(高量外  
片模具)

**SPIA-2**

**SPIA-3**

(微高光面，良好脱模，用在装要求不高的合)

(非高光面，良好脱模，也是砂和石抛光的道工序)

# 砂抛 光

(网点和理表面)

# 火花纹(Thin Fire Texture)

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号码				
0				
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				

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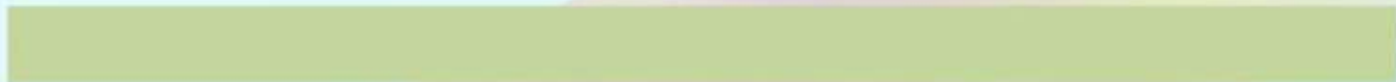

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号码	咬花深度
MT-11000	0.0102
MT-11010	0.0254
MT-11020	0.0381
MT-11030	0.0508
MT-11040	0.0762
MT-11050	0.1143
MT-11060	0.0762
MT-11070	0.0762
MT-11080	0.0508
MT-11090	0.0889
MT-11100	0.1524
MT-11110	0.0635
MT-11120	0.0508
MT-11130	0.0635
MT-11140	0.0635
MT-11150	0.0698
MT-11160	0.1016

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# 蚀纹处理和模具斜度的关系

Ptn. #	Depth (mm)				
MT-11000	0.0004				
MT-11010	0.001			0.0025	
MT-11020				0.0035	
MT-11030				0.0045	
MT-11040				0.005	
MT-11050				0.0045	
MT-11060				0.0025	
MT-11070				0.004	
MT-11080				0.0015	
MT-11090				0.002	
MT-11100				0.0025	
MT-11110				0.002	
MT-11120				0.004	
MT-11130				0.005	
MT-11140				0.004	
MT-11150				0.0035	
MT-11160				0.0055	

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# 蚀纹处理和模具斜度的关系

				Depth	
				0.002	
				0.0025	
				0.0035	
				0.002	
				0.0025	
				0.0035	
				0.007	
				0.010	
				0.0005	
				0.0015	
				0.0025	
				0.003	
				0.0035	
				0.005	
				0.002	
				0.002	
				0.003	

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	1.5°			
	2°			
	2°			
	3°			
	4°			
	4°			
	4.5°			
	1.5°			System
	2°			
	2.5°			
	3°			

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以上内容仅为本文档的试下载部分，为可阅读页数的一半内容。如要下载或阅读全文，请访问：<https://d.book118.com/286030004151010152>