

100 以内加减法大全(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

- | | | | | |
|--------|--------|--------|--------|--------|
| 57-33= | 6+13= | 67-47= | 74-45= | 22-9= |
| 84-73= | 30+65= | 77+16= | 50+22= | 9+14= |
| 50-38= | 23-7= | 20-17= | 36+51= | 91-80= |
| 84-37= | 77-4= | 57+37= | 41+59= | 94-86= |
| 58-11= | 57+2= | 40+32= | 7+49= | 76-39= |
| 18+22= | 88-58= | 61-31= | 59-18= | 35-3= |
| 41+23= | 20+35= | 85-76= | 69+15= | 73-28= |
| 48-38= | 63+25= | 58-46= | 24+7= | 56+31= |
| 21+69= | 57-46= | 1+98= | 85-84= | 93-47= |
| 73-67= | 6+84= | 32+3= | 84-28= | 62+18= |
| 5+52= | 30+11= | 88-14= | 42-8= | 87-2= |
| 2+59= | 65-9= | 60+28= | 98-57= | 32+23= |
| 40-33= | 75+10= | 41-4= | 28+30= | 30+44= |
| 23+65= | 93-84= | 99-64= | 93-26= | 2+4= |
| 62-29= | 85-63= | 13+84= | 41-12= | 45+36= |
| 55+9= | 12+39= | 67-14= | 15+28= | 25+19= |
| 59-41= | 71-27= | 67-38= | 53+34= | 29-23= |
| 69-56= | 61-32= | 7+60= | 1+67= | 78-41= |
| 55+42= | 38-5= | 55+21= | 24+11= | 88-44= |
| 75-73= | 58+13= | 13+52= | 57+32= | 30+68= |

100 以内加减法大全(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+74=$	$50+8=$	$85-49=$	$11+76=$	$65-57=$
$2+83=$	$47+11=$	$46+52=$	$46+27=$	$15+47=$
$53-8=$	$100-95=$	$40-19=$	$61-20=$	$97-81=$
$9+35=$	$1+98=$	$59-15=$	$99-35=$	$8+32=$
$11+80=$	$38+48=$	$15+0=$	$53-29=$	$2+85=$
$75-12=$	$43-25=$	$20+8=$	$55+8=$	$47+50=$
$39+52=$	$13+27=$	$29+29=$	$37+19=$	$74-47=$
$9+4=$	$100-25=$	$16-2=$	$67-19=$	$20-18=$
$45+52=$	$97-57=$	$99-48=$	$83+7=$	$8+30=$
$8+54=$	$12+18=$	$7+45=$	$39+4=$	$14+70=$
$8+51=$	$96-4=$	$85-71=$	$16+19=$	$4+93=$
$37-15=$	$12+11=$	$95-42=$	$25+64=$	$57-22=$
$83-19=$	$43+3=$	$37+49=$	$58+18=$	$27+32=$
$96-3=$	$33-32=$	$55-26=$	$14+14=$	$31+46=$
$13+63=$	$5+86=$	$90+2=$	$100-76=$	$12+28=$
$71+2=$	$80-66=$	$53-42=$	$23-17=$	$87+2=$
$98-38=$	$33+0=$	$40-31=$	$29+17=$	$40+4=$
$23-9=$	$65-11=$	$14-8=$	$3-1=$	$72-37=$
$93-12=$	$12+35=$	$20+33=$	$97-7=$	$6+36=$
$30+65=$	$27+59=$	$79-69=$	$46+32=$	$37+16=$

100 以内加减法大全(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$3+56=$ $53+6=$ $1+19=$ $3-1=$ $29+58=$

$42+8=$ $15+12=$ $34-20=$ $97-7=$ $56-44=$

$88-85=$ $83-76=$ $77-20=$ $46+32=$ $55+12=$

$28+9=$ $94-68=$ $82-56=$ $29+22=$ $23-9=$

$68-6=$ $8+69=$ $81-28=$ $16+33=$ $59-53=$

$17+42=$ $100-76=$ $68-39=$ $25+75=$ $15+25=$

$50-30=$ $76-46=$ $56-36=$ $48-48=$ $43+34=$

$68-13=$ $79-34=$ $60-8=$ $4+34=$ $85-73=$

$65-0=$ $58-38=$ $21+76=$ $85-15=$ $75-33=$

$17+13=$ $73+23=$ $61-55=$ $33+52=$ $42+53=$

$34+35=$ $16+75=$ $39+10=$ $9+64=$ $96-13=$

$93-76=$ $38-3=$ $69+4=$ $83-15=$ $4+73=$

$43+55=$ $3+21=$ $21+43=$ $65-52=$ $8-5=$

$73-51=$ $57+26=$ $78-51=$ $12+43=$ $12+72=$

$10+43=$ $52-29=$ $56-41=$ $69-23=$ $80-12=$

$3+2=$ $68+8=$ $8+88=$ $91+7=$ $88+10=$

$81-17=$ $99-37=$ $70-49=$ $51+30=$ $90-76=$

$77-74=$ $87-23=$ $76-61=$ $64+23=$ $3+1=$

$11+44=$ $53-33=$ $82-20=$ $7+55=$ $29-25=$

$16+31=$ $50-39=$ $96-1=$ $96-60=$ $43-41=$

100 以内加减法大全(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$44-2=$ $91-3=$ $89-48=$ $48+37=$ $16+17=$

$4-3=$ $63-23=$ $54+27=$ $47+14=$ $87-55=$

$35-12=$ $54+38=$ $65-2=$ $11+70=$ $63-9=$

$87-60=$ $90-16=$ $11+42=$ $30-10=$ $1+35=$

$0+47=$ $63+30=$ $84-47=$ $7+40=$ $19+25=$

$77+11=$ $1+78=$ $28+62=$ $99-15=$ $47+1=$

$19+17=$ $81+5=$ $40-9=$ $28+12=$ $84-68=$

$52-17=$ $86-24=$ $70-30=$ $85-25=$ $32+10=$

$74-58=$ $77-39=$ $96-53=$ $40+22=$ $52-43=$

$65-20=$ $65+9=$ $18-9=$ $79-43=$ $26+6=$

$9+58=$ $6+83=$ $52-42=$ $29+69=$ $94-43=$

$24+23=$ $48+28=$ $22+53=$ $85-31=$ $15-13=$

$58+32=$ $60-32=$ $1+83=$ $34-22=$ $89-88=$

$33+37=$ $5+72=$ $89-60=$ $33+25=$ $9-9=$

$56-43=$ $3+59=$ $10+54=$ $75-2=$ $50-37=$

$9-0=$ $95-46=$ $15+46=$ $71-9=$ $23-7=$

$29-6=$ $45-33=$ $85+9=$ $43-29=$ $57-24=$

$74-69=$ $64+7=$ $6+35=$ $6+94=$ $83-22=$

$17+57=$ $64-28=$ $1+86=$ $22+74=$ $20-6=$

$7+66=$ $63-23=$ $32-7=$ $54+38=$ $52-30=$

100 以内加减法大全(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$81-77=$	$46+22=$	$100-53=$	$30-18=$	$83+6=$
$11+33=$	$38+9=$	$45+27=$	$43+2=$	$79+6=$
$95-42=$	$73-15=$	$68-21=$	$90-5=$	$55+1=$
$72+2=$	$20+57=$	$85-40=$	$8+79=$	$73-23=$
$92-67=$	$37-5=$	$68-41=$	$73+8=$	$88-33=$
$39-31=$	$34+17=$	$70+21=$	$15-12=$	$79+21=$
$62+2=$	$4+44=$	$21+68=$	$75-23=$	$19+11=$
$14+54=$	$5+69=$	$74-51=$	$80-24=$	$99-21=$
$86+14=$	$50+37=$	$7+86=$	$54-3=$	$29+61=$
$60-12=$	$2+75=$	$67-38=$	$30-14=$	$11+67=$
$43+29=$	$85-18=$	$95-66=$	$71-55=$	$13-10=$
$0+82=$	$33+9=$	$86-62=$	$79+2=$	$84-73=$
$39+28=$	$54-25=$	$98-96=$	$26-19=$	$47+53=$
$13+80=$	$99+1=$	$66-18=$	$48-7=$	$43+19=$
$26+71=$	$37+50=$	$73+13=$	$64+17=$	$44+20=$
$61+39=$	$45-32=$	$91-78=$	$100-10=$	$11+66=$
$79-11=$	$17+12=$	$70-28=$	$31+33=$	$48+46=$
$19-2=$	$96-91=$	$16+68=$	$72-46=$	$58-30=$
$43+38=$	$78-76=$	$73-53=$	$74-57=$	$86-70=$
$52+3=$	$70+1=$	$78-67=$	$16-16=$	$80-57=$

100 以内加减法大全(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$66+16=$	$94-72=$	$0+6=$	$61-23=$	$95-24=$
$52+1=$	$39-4=$	$24-20=$	$36+23=$	$95-50=$
$63-22=$	$9+52=$	$60-26=$	$60+19=$	$6+4=$
$72-38=$	$96-13=$	$74-3=$	$68+10=$	$27-19=$
$81-63=$	$66+32=$	$98-94=$	$57-50=$	$35-20=$
$68-66=$	$52-12=$	$52-37=$	$24+60=$	$45+5=$
$93-0=$	$67-53=$	$20+29=$	$97-30=$	$60+4=$
$96-86=$	$61-35=$	$28+62=$	$42+6=$	$32+57=$
$79-47=$	$8+42=$	$21+60=$	$79-77=$	$47-9=$
$20+52=$	$76-8=$	$46-38=$	$51+35=$	$97-90=$
$85-83=$	$53+9=$	$90+4=$	$60+25=$	$17-1=$
$80-23=$	$27-11=$	$38+13=$	$98-51=$	$10+47=$
$18-0=$	$21-2=$	$96-75=$	$86-46=$	$78-63=$
$56-2=$	$10-7=$	$24+20=$	$30+12=$	$69+7=$
$60-26=$	$86-69=$	$84-75=$	$20+30=$	$67+24=$
$81+8=$	$25+13=$	$93-8=$	$83-48=$	$51+41=$
$22-17=$	$93-23=$	$5+56=$	$83+6=$	$6+24=$
$88-44=$	$40-1=$	$94-75=$	$31+42=$	$45+5=$
$80-9=$	$45+28=$	$22+40=$	$84-21=$	$96-16=$
$62+31=$	$63+13=$	$12+86=$	$48-35=$	$25+6=$

100 以内加减法大全(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+50=$	$20-2=$	$25-3=$	$94-3=$	$30-18=$
$89-86=$	$4+91=$	$41+5=$	$23+1=$	$60+12=$
$41-19=$	$90-46=$	$20+17=$	$46+39=$	$4+2=$
$42+17=$	$57+19=$	$3+90=$	$83-27=$	$68+19=$
$37+55=$	$49+26=$	$87-48=$	$96-17=$	$12+48=$
$65-59=$	$98-5=$	$81-41=$	$15+35=$	$74+13=$
$70-47=$	$77-38=$	$13+30=$	$67-44=$	$14+10=$
$89-26=$	$4+23=$	$61+38=$	$97-65=$	$13+5=$
$11+83=$	$14+81=$	$27+46=$	$38-31=$	$60+22=$
$59-48=$	$91-36=$	$23+11=$	$57+15=$	$69-52=$
$97-45=$	$52-12=$	$80+15=$	$12+67=$	$80-38=$
$57+34=$	$19+2=$	$88-8=$	$69-65=$	$81-25=$
$64+11=$	$51-3=$	$76+11=$	$59-9=$	$78+8=$
$77-75=$	$98-61=$	$58+29=$	$1+47=$	$93-61=$
$33+67=$	$42-21=$	$89-53=$	$99-16=$	$29+49=$
$18+44=$	$81-21=$	$16-16=$	$39-37=$	$49-12=$
$51+19=$	$1+20=$	$56+25=$	$49+11=$	$100-97=$
$25+24=$	$22+34=$	$27-16=$	$54-39=$	$59-11=$
$80-27=$	$8+13=$	$40-10=$	$44-27=$	$79-78=$
$2+71=$	$0+58=$	$7+41=$	$56-16=$	$25-25=$

100 以内加减法大全(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-4=$ $96-56=$ $13+28=$ $84-42=$ $65+21=$

$61-1=$ $84+9=$ $32+8=$ $66-61=$ $34-8=$

$71-9=$ $38-38=$ $84-69=$ $54-47=$ $12+6=$

$64+18=$ $35-1=$ $57-25=$ $20-1=$ $48-32=$

$20+71=$ $10+16=$ $76-3=$ $24+44=$ $66-8=$

$77-12=$ $63+11=$ $26+50=$ $58-27=$ $32-31=$

$3+91=$ $2+58=$ $19+67=$ $27-2=$ $65+25=$

$14+41=$ $83-6=$ $18+68=$ $97-46=$ $54+24=$

$44-32=$ $30+52=$ $84-15=$ $85+9=$ $41-36=$

$63-7=$ $92-92=$ $85+10=$ $73-38=$ $30+43=$

$86-64=$ $65+21=$ $49-3=$ $41+2=$ $32+61=$

$95-22=$ $55-54=$ $22+60=$ $10+22=$ $31-0=$

$64-31=$ $88-11=$ $2+39=$ $13+82=$ $45-7=$

$52+25=$ $21+71=$ $29+69=$ $79-8=$ $7+62=$

$98-87=$ $36+32=$ $51+5=$ $88-87=$ $26+43=$

$56+39=$ $80-75=$ $3+85=$ $33+65=$ $56-44=$

$27-15=$ $46+25=$ $53-37=$ $17+23=$ $86-67=$

$69+18=$ $4+25=$ $91-89=$ $51+13=$ $26+33=$

$37+28=$ $57-44=$ $86-56=$ $61+32=$ $94-4=$

$72-53=$ $21-6=$ $10-10=$ $44+47=$ $53-36=$

100 以内加减法大全(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$27+71=$ $28+36=$ $78-3=$ $35-25=$ $38+23=$

$96-45=$ $35+7=$ $27+56=$ $49+35=$ $15-4=$

$16+18=$ $94-60=$ $81-47=$ $45+7=$ $58-54=$

$88-38=$ $7+27=$ $31+29=$ $70-66=$ $66+21=$

$6+5=$ $52+2=$ $30+46=$ $11+6=$ $23+5=$

$48+1=$ $79-13=$ $1+74=$ $90-53=$ $38+27=$

$20+23=$ $32+30=$ $11-2=$ $80-7=$ $61-18=$

$89-15=$ $45-5=$ $17+29=$ $11+67=$ $22-10=$

$35-11=$ $87-87=$ $75-63=$ $66+23=$ $93+6=$

$30+17=$ $84-28=$ $69-2=$ $60-50=$ $93-60=$

$68+20=$ $100-88=$ $13+16=$ $89-9=$ $19+8=$

$40+32=$ $83-46=$ $1+92=$ $19+21=$ $89-27=$

$89-60=$ $86-71=$ $34+55=$ $63+2=$ $3+30=$

$52-34=$ $63+19=$ $89-27=$ $76-66=$ $50+25=$

$43-36=$ $94-31=$ $92-16=$ $63-24=$ $48-46=$

$39-6=$ $45+19=$ $74-24=$ $97-29=$ $2+0=$

$43+7=$ $65+11=$ $80-16=$ $74+18=$ $40-14=$

$75-37=$ $8+71=$ $93-10=$ $99-20=$ $48+13=$

$15+17=$ $32+10=$ $59-17=$ $85-74=$ $42+18=$

$37+46=$ $82+13=$ $59-26=$ $42+39=$ $13+83=$

100 以内加减法大全(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$30+3=$	$72-53=$	$95-14=$	$97-83=$	$78-43=$
$6+47=$	$52+2=$	$65+14=$	$11+10=$	$46-18=$
$71-46=$	$65-41=$	$22+57=$	$90-3=$	$11+81=$
$24+1=$	$38+43=$	$69+1=$	$32+2=$	$77-29=$
$47-45=$	$34-19=$	$86-38=$	$11+35=$	$15+72=$
$11+68=$	$16+3=$	$83-10=$	$30+23=$	$24+17=$
$97-2=$	$90-70=$	$35-9=$	$70-36=$	$10+43=$
$54-52=$	$3+24=$	$87-2=$	$73-41=$	$23+22=$
$1+89=$	$55+40=$	$77-75=$	$14-11=$	$69-39=$
$83-79=$	$98-20=$	$19+42=$	$59-43=$	$100-76=$
$70-64=$	$67-66=$	$18+62=$	$89-34=$	$46+47=$
$76-25=$	$69-12=$	$15+2=$	$26+50=$	$14+21=$
$10+7=$	$76-71=$	$40-7=$	$9+4=$	$68-6=$
$32+17=$	$13+87=$	$10+46=$	$9+40=$	$95-59=$
$46-38=$	$36+53=$	$16+24=$	$14+20=$	$4+59=$
$20+76=$	$72-70=$	$83-51=$	$0+99=$	$15+36=$
$10+90=$	$93-80=$	$72+1=$	$39-30=$	$37+12=$
$26+61=$	$57-26=$	$78+11=$	$21+53=$	$89+4=$
$98-57=$	$53+45=$	$42-4=$	$9+2=$	$27+24=$
$6+38=$	$29+48=$	$98-39=$	$17-15=$	$4-3=$

100 以内加减法大全(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$45-5=$ $73+7=$ $12+16=$ $4+9=$ $27+17=$

$11+57=$ $17+7=$ $75-51=$ $86-17=$ $69+21=$

$95-13=$ $19+64=$ $19+32=$ $53+7=$ $14+10=$

$26+72=$ $59-29=$ $20+44=$ $29+30=$ $37-12=$

$39+59=$ $86-15=$ $9+66=$ $86-38=$ $15+20=$

$84-24=$ $92-92=$ $56+40=$ $20+60=$ $68-33=$

$25+67=$ $75+15=$ $65-51=$ $69+21=$ $6+13=$

$1+82=$ $21+3=$ $4+5=$ $97-94=$ $13+2=$

$55-3=$ $90-59=$ $24+46=$ $75+4=$ $63+6=$

$67-37=$ $20+74=$ $62+3=$ $6+93=$ $30-24=$

$86-81=$ $34-1=$ $17+82=$ $3+85=$ $60-36=$

$81-27=$ $22+20=$ $22+43=$ $74-41=$ $11+40=$

$33+46=$ $44-10=$ $98-31=$ $16+32=$ $49-19=$

$49+41=$ $6+23=$ $34+6=$ $86-75=$ $32+12=$

$74+1=$ $35+56=$ $42+29=$ $37+9=$ $12+75=$

$38+1=$ $11+20=$ $4+74=$ $57-48=$ $39-4=$

$17+80=$ $28+62=$ $25+31=$ $52+20=$ $64-44=$

$6+22=$ $37+18=$ $26-8=$ $65-12=$ $58+5=$

$77-36=$ $27+35=$ $32+34=$ $39+29=$ $28+54=$

$30+18=$ $13+76=$ $18+61=$ $52-44=$ $44+39=$

100 以内加减法大全(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$48-20=$ $49+21=$ $35-14=$ $8+69=$ $54-48=$

$35-34=$ $38+54=$ $75-10=$ $79-23=$ $93-13=$

$63+13=$ $0+50=$ $36+39=$ $44-33=$ $62+3=$

$100-62=$ $49-19=$ $90+6=$ $85-42=$ $30+52=$

$68+12=$ $2+48=$ $68-37=$ $72+14=$ $39+25=$

$86-66=$ $58-18=$ $79-12=$ $47-41=$ $46-44=$

$67-15=$ $35+18=$ $38-17=$ $62+21=$ $65+22=$

$10+65=$ $8+44=$ $75-55=$ $15+3=$ $50+1=$

$72-28=$ $39+53=$ $19+71=$ $89-44=$ $24+26=$

$87-69=$ $26+29=$ $92-68=$ $56-46=$ $0+90=$

$88-37=$ $36+53=$ $63-59=$ $67+5=$ $46+40=$

$74+14=$ $13+48=$ $43+42=$ $85-5=$ $76-30=$

$23+45=$ $21-8=$ $63-46=$ $58-15=$ $10+47=$

$47+38=$ $76-37=$ $63+2=$ $15+6=$ $43+29=$

$99-19=$ $3+85=$ $81-40=$ $89-43=$ $83+11=$

$3+41=$ $48+22=$ $54-34=$ $53+39=$ $64-63=$

$94+3=$ $9+14=$ $96-4=$ $68+9=$ $26+50=$

$81-18=$ $41+10=$ $42+39=$ $20+29=$ $22+69=$

$77-29=$ $68+21=$ $40-8=$ $5+4=$ $96-28=$

$76-69=$ $69+22=$ $26-4=$ $63+8=$ $61-55=$

100 以内加减法大全(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$3+44=$	$80-49=$	$2+58=$	$6+24=$	$74-69=$
$90-14=$	$69-33=$	$93-69=$	$22+10=$	$43-36=$
$6+76=$	$18-16=$	$81-79=$	$5+16=$	$36+64=$
$14+54=$	$0+94=$	$78+9=$	$36+27=$	$97-42=$
$61-37=$	$67+4=$	$34+23=$	$42+39=$	$63-2=$
$17+23=$	$28+24=$	$50+39=$	$56-30=$	$19-3=$
$0+45=$	$31+66=$	$83-13=$	$62+37=$	$57+29=$
$57-19=$	$50+16=$	$96-30=$	$50+7=$	$26+44=$
$84-34=$	$7+3=$	$78+5=$	$17-2=$	$0+85=$
$71-26=$	$63+14=$	$54-4=$	$99-30=$	$18+59=$
$73-45=$	$9+20=$	$76-11=$	$69-51=$	$34+0=$
$8-3=$	$28-20=$	$66-32=$	$30-2=$	$35-21=$
$51-7=$	$17+14=$	$70-8=$	$24+37=$	$94-27=$
$60-6=$	$99-70=$	$30-29=$	$57-19=$	$23+14=$
$86-62=$	$63+27=$	$93-83=$	$86+3=$	$54+22=$
$53+2=$	$58+18=$	$86-72=$	$70-11=$	$55+32=$
$59-48=$	$2+70=$	$91-22=$	$20-14=$	$99-4=$
$53+3=$	$28+70=$	$52+7=$	$42+37=$	$22+59=$
$36+23=$	$5+74=$	$75-66=$	$27+7=$	$31+27=$
$94-24=$	$69-2=$	$38+17=$	$78+12=$	$30+65=$

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