

100 以内加减法大全(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-1=$	$25+58=$	$18+64=$	$98-53=$	$47+24=$
$16+20=$	$78-36=$	$35+43=$	$42-15=$	$88-30=$
$8+83=$	$18-16=$	$46+37=$	$97-62=$	$73-16=$
$87-3=$	$4+86=$	$18+20=$	$3+97=$	$100-24=$
$21-8=$	$75-32=$	$26-5=$	$79-59=$	$28-23=$
$52-39=$	$13+83=$	$11+41=$	$86+8=$	$50-48=$
$5+94=$	$17+13=$	$57-57=$	$23+67=$	$71-55=$
$44-27=$	$37+19=$	$68-39=$	$5+95=$	$39-34=$
$48+3=$	$77+4=$	$52-27=$	$4+34=$	$45-29=$
$71-40=$	$83+4=$	$70+12=$	$29+1=$	$29-19=$
$16+51=$	$41+9=$	$7+56=$	$62-49=$	$58+13=$
$45-26=$	$40-4=$	$68+21=$	$20+38=$	$6+14=$
$65-47=$	$90-46=$	$36+57=$	$64+36=$	$97-10=$
$54-51=$	$17+30=$	$67+14=$	$73+3=$	$81+0=$
$78-44=$	$49-29=$	$87-61=$	$66-24=$	$95-70=$
$27+43=$	$76-8=$	$40+4=$	$88+11=$	$64+21=$
$6+19=$	$1+46=$	$74-20=$	$97-45=$	$32+50=$
$9+35=$	$100-25=$	$73-1=$	$16+59=$	$68-24=$
$14+84=$	$13+62=$	$4+85=$	$98-67=$	$95-78=$
$86-13=$	$94-72=$	$62+26=$	$24+45=$	$65-64=$

100 以内加减法大全(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$52+11=$ $52+14=$ $50+9=$ $56-51=$ $85-64=$

$61-5=$ $87-20=$ $22+19=$ $92-91=$ $64-8=$

$54+12=$ $21+75=$ $87-52=$ $94-18=$ $14+67=$

$95-56=$ $96-52=$ $5+47=$ $12-10=$ $43-13=$

$75-49=$ $59-5=$ $83-18=$ $81-14=$ $12+80=$

$25+31=$ $77-43=$ $60-33=$ $17+42=$ $31-18=$

$20+69=$ $86+8=$ $45-38=$ $66+0=$ $73-33=$

$6+67=$ $8+13=$ $71+1=$ $67-56=$ $29+53=$

$100-29=$ $43+36=$ $10+86=$ $95-42=$ $40+43=$

$1+45=$ $57+14=$ $71+12=$ $57-3=$ $81-21=$

$61-46=$ $5+77=$ $48-17=$ $38+23=$ $74-30=$

$82-63=$ $57-33=$ $25+19=$ $22+27=$ $80-53=$

$42+22=$ $37-37=$ $72+12=$ $36-20=$ $58+32=$

$90-10=$ $29+41=$ $65+1=$ $42+22=$ $26+53=$

$4+81=$ $84-1=$ $76+21=$ $33-31=$ $0+60=$

$95-91=$ $2+51=$ $16+35=$ $1+17=$ $62-47=$

$27-4=$ $43+15=$ $57+2=$ $38+13=$ $15+13=$

$6+71=$ $71-27=$ $99-30=$ $36-29=$ $9+20=$

$61+9=$ $12+55=$ $43-27=$ $44-38=$ $91-16=$

$60+14=$ $60+6=$ $11+47=$ $72-9=$ $76+15=$

100 以内加减法大全(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2+58=$ $41-25=$ $4+26=$ $36-29=$ $28+66=$

$97-42=$ $52+47=$ $99-6=$ $44-38=$ $45+3=$

$26-3=$ $85-77=$ $56-37=$ $72-9=$ $85-29=$

$96-79=$ $5+12=$ $51+4=$ $79-31=$ $26+3=$

$87-0=$ $63-12=$ $14+75=$ $60+12=$ $99-30=$

$84-82=$ $45+30=$ $93-44=$ $3+2=$ $89-21=$

$10+26=$ $58+22=$ $38+22=$ $4+84=$ $85-39=$

$17+81=$ $33+29=$ $34+14=$ $68-39=$ $76-42=$

$12+65=$ $90-16=$ $11+59=$ $5+79=$ $97+1=$

$80-21=$ $31+13=$ $90-68=$ $23+26=$ $47+9=$

$66-17=$ $35+1=$ $12+56=$ $64+21=$ $78-29=$

$62+33=$ $6+18=$ $27-18=$ $24-13=$ $57-35=$

$80-27=$ $72-63=$ $69-21=$ $38+27=$ $16+80=$

$91-73=$ $94-34=$ $86+12=$ $10+81=$ $11+31=$

$25+45=$ $4+82=$ $77-0=$ $66-25=$ $75-2=$

$65+11=$ $85-76=$ $54+19=$ $47+49=$ $96-78=$

$38+43=$ $24+50=$ $18+53=$ $92-62=$ $58-28=$

$25+69=$ $11+41=$ $53-27=$ $43+13=$ $9+67=$

$39+33=$ $91-84=$ $4+96=$ $87-70=$ $5+88=$

$25-5=$ $92-51=$ $32+5=$ $94-26=$ $88-26=$

100 以内加减法大全(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$63+10=$ $45+23=$ $24-11=$ $75+17=$ $14+18=$

$68-5=$ $46-42=$ $98-3=$ $89+8=$ $89+0=$

$82-7=$ $67-60=$ $9+90=$ $82-75=$ $55+34=$

$11+60=$ $73-46=$ $82-44=$ $73-5=$ $80+5=$

$21+9=$ $65-40=$ $74+10=$ $18+45=$ $61-9=$

$3+11=$ $24+30=$ $1+50=$ $83-78=$ $66-8=$

$27+73=$ $1+12=$ $60-47=$ $86-59=$ $2+58=$

$26+35=$ $54-12=$ $55-29=$ $10+28=$ $94-17=$

$98-19=$ $46+50=$ $82-4=$ $9-2=$ $59+8=$

$27-2=$ $82-52=$ $70-53=$ $78-40=$ $7+33=$

$71+3=$ $22-9=$ $10+29=$ $44-4=$ $14+1=$

$82-7=$ $47-25=$ $23+33=$ $68+5=$ $23+58=$

$80-43=$ $22+19=$ $91+2=$ $80-17=$ $58+9=$

$85+0=$ $25+22=$ $67+29=$ $67-28=$ $37+12=$

$14+52=$ $67+16=$ $33+25=$ $19-18=$ $45-1=$

$20-12=$ $64-30=$ $56+36=$ $28+0=$ $82-77=$

$56+23=$ $42+17=$ $95-62=$ $21+24=$ $22+41=$

$71-26=$ $94-8=$ $54-13=$ $13+52=$ $25+27=$

$1+16=$ $95-94=$ $6-5=$ $44+16=$ $14-1=$

$70-61=$ $53+23=$ $3-1=$ $58-43=$ $47+4=$

100 以内加减法大全(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20+57=$ $59-48=$ $13+31=$ $91-2=$ $57-23=$

$44+51=$ $6+42=$ $19+26=$ $28+18=$ $42-8=$

$97-22=$ $7+19=$ $26-8=$ $80-40=$ $54+17=$

$31+34=$ $13+48=$ $64+10=$ $15+63=$ $99-99=$

$1+39=$ $93+4=$ $48-16=$ $5+45=$ $2+85=$

$24+70=$ $36+4=$ $7+88=$ $90-7=$ $94-80=$

$50+31=$ $50-15=$ $82-37=$ $51-34=$ $52-8=$

$27-9=$ $76+22=$ $42-13=$ $76+24=$ $0+57=$

$95-52=$ $30+54=$ $28+8=$ $94-6=$ $6+58=$

$27-1=$ $74-16=$ $93-88=$ $59-4=$ $33+65=$

$91-80=$ $26+42=$ $0+34=$ $48-46=$ $76-54=$

$85-36=$ $87-74=$ $93-81=$ $77+23=$ $21+21=$

$26+73=$ $78-39=$ $59-2=$ $79-51=$ $32+67=$

$6+42=$ $19-7=$ $24+37=$ $21+13=$ $37+54=$

$80-33=$ $35+56=$ $4+35=$ $46-18=$ $30-27=$

$87-80=$ $61-51=$ $6-6=$ $7+58=$ $43+15=$

$11+21=$ $35-3=$ $61-35=$ $86+7=$ $90-40=$

$84-72=$ $96-88=$ $55-16=$ $14+43=$ $2+2=$

$16+21=$ $11+37=$ $71+16=$ $83+2=$ $21+11=$

$99-69=$ $75-14=$ $37-19=$ $6+82=$ $1+38=$

100 以内加减法大全(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+76=$ $77-25=$ $7+16=$ $78-50=$ $68-60=$

$5+46=$ $77-1=$ $33+11=$ $77-66=$ $78-64=$

$8+85=$ $9+32=$ $45-40=$ $61+33=$ $2+98=$

$93-92=$ $75+13=$ $45+27=$ $1+23=$ $61+24=$

$1+42=$ $34+18=$ $25+17=$ $92-73=$ $53-37=$

$78-59=$ $77-10=$ $30+69=$ $10+42=$ $96-23=$

$16+17=$ $98-7=$ $82-22=$ $1+2=$ $10+83=$

$39+24=$ $69-39=$ $82-12=$ $75-24=$ $99-31=$

$66-3=$ $48+25=$ $73-29=$ $5+59=$ $22+35=$

$49+18=$ $28-12=$ $60+17=$ $63-56=$ $26+69=$

$38-14=$ $9+82=$ $73-65=$ $46-39=$ $0+92=$

$34-1=$ $5+0=$ $32+57=$ $76-71=$ $71-32=$

$99-77=$ $91-7=$ $3+41=$ $36+36=$ $86-71=$

$53-46=$ $63+10=$ $100-88=$ $77-28=$ $24+41=$

$89-9=$ $63+32=$ $25+69=$ $9+54=$ $86-86=$

$51-33=$ $79-29=$ $26-9=$ $15+79=$ $95-87=$

$77-69=$ $51-14=$ $6+48=$ $91-3=$ $61-24=$

$15+12=$ $99-5=$ $19+54=$ $35+30=$ $92-16=$

$55-28=$ $72-48=$ $6-5=$ $39+26=$ $45+28=$

$68+1=$ $83-75=$ $7+21=$ $1+84=$ $35+41=$

100 以内加减法大全(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

- | | | | | |
|--------|--------|--------|--------|---------|
| 55+3= | 80-26= | 31+69= | 84-50= | 51+7= |
| 84+14= | 24+18= | 12-1= | 34+51= | 29+9= |
| 52+41= | 22+48= | 93-34= | 58+0= | 100-46= |
| 60+39= | 40+27= | 44+52= | 35+17= | 39+35= |
| 50+29= | 98-60= | 85-47= | 55+20= | 72+22= |
| 56-42= | 8+64= | 67+24= | 90-26= | 19+69= |
| 83-71= | 80-50= | 53-53= | 9+16= | 44-5= |
| 88-67= | 81-29= | 91-2= | 56-18= | 39-34= |
| 38+30= | 89-42= | 38+27= | 75-2= | 19+33= |
| 83-82= | 54-39= | 82-37= | 13+41= | 48+19= |
| 62+22= | 15-13= | 38-2= | 52+38= | 40+38= |
| 3+78= | 7+68= | 93-62= | 45-25= | 23+15= |
| 97-34= | 37-8= | 62+6= | 71-44= | 95-45= |
| 43+53= | 24-6= | 7-0= | 62-45= | 35+29= |
| 86-54= | 61-11= | 45+47= | 16+28= | 38-6= |
| 89-62= | 28-9= | 75-11= | 4+52= | 65+33= |
| 41-29= | 74+18= | 9-6= | 11+77= | 40+40= |
| 61-46= | 17+19= | 68-24= | 96-67= | 6+75= |
| 69-13= | 19+24= | 44+10= | 57+10= | 76-14= |
| 99-77= | 19+33= | 79-74= | 52-50= | 39-15= |

100 以内加减法大全(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$46+46=$ $8+5=$ $31+0=$ $15-13=$ $32+48=$

$73-36=$ $24+56=$ $3+55=$ $7+35=$ $17+60=$

$14+54=$ $82-75=$ $74-23=$ $60+11=$ $53-35=$

$16+84=$ $54+7=$ $52-24=$ $51+25=$ $97-79=$

$95+1=$ $94-88=$ $27-2=$ $21+19=$ $43+32=$

$32+66=$ $91-83=$ $36+57=$ $5+36=$ $88-53=$

$100-58=$ $35+41=$ $44+0=$ $49-13=$ $5+59=$

$63-4=$ $40+19=$ $87-39=$ $42-30=$ $45-37=$

$39+42=$ $7+22=$ $56-55=$ $86-32=$ $35+50=$

$33-29=$ $65-44=$ $83-2=$ $48-37=$ $47-6=$

$76+5=$ $35-23=$ $22+39=$ $75-4=$ $11+14=$

$51-16=$ $67-13=$ $53+23=$ $17+72=$ $36+41=$

$14+57=$ $67-56=$ $48+0=$ $44-3=$ $48-27=$

$52-26=$ $15+79=$ $86-74=$ $41+56=$ $88-38=$

$9+20=$ $73+19=$ $100-50=$ $27+49=$ $18+43=$

$48+43=$ $83-13=$ $34+58=$ $29+50=$ $25-5=$

$73-37=$ $2+7=$ $89-24=$ $96-23=$ $13-9=$

$8+49=$ $10+6=$ $28+48=$ $79-62=$ $66+30=$

$83-67=$ $49+25=$ $83-78=$ $80-8=$ $35+19=$

$23+51=$ $19+45=$ $61-15=$ $14+30=$ $73-66=$

100 以内加减法大全(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$71-5=$ $54-25=$ $60-7=$ $77+4=$ $40-14=$

$44+54=$ $67-51=$ $92-48=$ $10+22=$ $31+44=$

$54-22=$ $87-5=$ $78+4=$ $93-12=$ $60+7=$

$22-22=$ $5+20=$ $62-58=$ $89-28=$ $22-6=$

$31+60=$ $30+31=$ $82-54=$ $20+9=$ $69+11=$

$14+21=$ $77-63=$ $65-64=$ $57-17=$ $69-4=$

$91-56=$ $44-9=$ $90-10=$ $79-24=$ $3+39=$

$72-33=$ $94-1=$ $76+15=$ $26+20=$ $74-33=$

$33-33=$ $41+4=$ $85-50=$ $24+36=$ $3+96=$

$98-13=$ $52-31=$ $43+33=$ $95-89=$ $45+36=$

$0+65=$ $64+6=$ $64+27=$ $16+47=$ $67-31=$

$87-84=$ $33+26=$ $74-18=$ $62-30=$ $13+18=$

$31+8=$ $66-4=$ $26+55=$ $10+84=$ $29+52=$

$33+34=$ $77+12=$ $6+89=$ $30+37=$ $12+11=$

$62+29=$ $51-14=$ $93-93=$ $52-11=$ $83-77=$

$23+15=$ $89-53=$ $20+37=$ $28+48=$ $92-78=$

$56-22=$ $34-5=$ $22+21=$ $25+7=$ $6+55=$

$43-8=$ $54-4=$ $81+2=$ $28+31=$ $36+33=$

$83-31=$ $80-18=$ $66-9=$ $54+19=$ $41+50=$

$38-38=$ $45+3=$ $90-51=$ $67-59=$ $63+27=$

100 以内加减法大全(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$78-57=$ $55+23=$ $26+30=$ $59-20=$ $60-15=$

$33+26=$ $45-25=$ $95-86=$ $63-42=$ $75-66=$

$8+55=$ $95-73=$ $71-21=$ $75-20=$ $63-37=$

$27+66=$ $50+21=$ $8-1=$ $84-72=$ $36+59=$

$25+34=$ $8+2=$ $41-22=$ $77+6=$ $82-80=$

$64+36=$ $2+68=$ $25+11=$ $89-12=$ $6+33=$

$55-54=$ $21+9=$ $27+34=$ $59-28=$ $56+6=$

$3+96=$ $50+42=$ $26+10=$ $47-35=$ $55-16=$

$15+8=$ $27+53=$ $89-55=$ $75-45=$ $60-32=$

$51+46=$ $87+2=$ $43-30=$ $68-55=$ $7+83=$

$85-10=$ $62-57=$ $3+83=$ $48+7=$ $49-20=$

$36+40=$ $27+70=$ $54-51=$ $53-23=$ $62+17=$

$56+37=$ $39-34=$ $20+51=$ $46-22=$ $39+8=$

$10+62=$ $50+27=$ $76-75=$ $68-20=$ $53-13=$

$57+14=$ $56+19=$ $22+77=$ $38+21=$ $52-37=$

$55-8=$ $84-18=$ $71-43=$ $0+19=$ $98-20=$

$36+49=$ $36+50=$ $66-3=$ $68+1=$ $56+21=$

$40+57=$ $90-69=$ $82-25=$ $85-59=$ $97-4=$

$75-25=$ $98-91=$ $33+14=$ $48-14=$ $48-44=$

$1+15=$ $67-26=$ $66-2=$ $44+39=$ $45-36=$

100 以内加减法大全(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

95-2=	74-23=	71-5=	41+34=	3+84=
59-37=	25-22=	78+7=	98-70=	45+41=
61-47=	23+47=	3+41=	69-6=	22+8=
66-16=	23-1=	73-44=	64-46=	84+7=
80-30=	97-17=	65+32=	37+11=	83-19=
82+10=	53+36=	48-18=	87-77=	29+52=
25-15=	81-25=	70+14=	51+37=	57-50=
68-27=	47+34=	49+15=	88-18=	98-24=
77-43=	42-35=	100-59=	65-31=	14+15=
26+35=	74+7=	36-33=	18+30=	18+13=
43-5=	4+19=	20-3=	79+9=	13+72=
67+1=	37+27=	51-33=	91-68=	17-15=
90-31=	91-56=	60+3=	10-2=	11+62=
5+43=	89-31=	51+29=	76-19=	90-6=
99-93=	29-22=	92-48=	96-32=	66-29=
61+32=	79-24=	11+10=	28+23=	28-9=
71+9=	40+58=	97-89=	90-82=	11+71=
18+76=	37+27=	14+6=	57+16=	23+35=
31+3=	83+10=	60-3=	93-25=	44-5=
47-32=	93-44=	22-1=	15+31=	5+73=

100 以内加减法大全(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$43+14=$ $65-46=$ $30+17=$ $23+61=$ $26+37=$

$65-5=$ $32+49=$ $47+38=$ $8+38=$ $1+88=$

$94-75=$ $81+3=$ $51-28=$ $58+9=$ $5+85=$

$56-20=$ $79-7=$ $13+74=$ $95-39=$ $74-72=$

$55+7=$ $14+43=$ $8+23=$ $100-10=$ $59-48=$

$14+44=$ $59+10=$ $10+20=$ $90-6=$ $60+2=$

$70-51=$ $82-7=$ $10+25=$ $99-29=$ $20+54=$

$100-77=$ $69-4=$ $85-83=$ $9+82=$ $29+33=$

$34+61=$ $18-9=$ $33+32=$ $0+43=$ $49-17=$

$61+32=$ $68-39=$ $5+88=$ $86-36=$ $15+37=$

$98-44=$ $74-7=$ $39+21=$ $53-4=$ $64+19=$

$36+63=$ $20+65=$ $78-38=$ $7+5=$ $68-43=$

$34+23=$ $5-5=$ $90-57=$ $78-53=$ $76-27=$

$46+15=$ $68+19=$ $40+52=$ $67+8=$ $59-17=$

$32+32=$ $23+21=$ $93+1=$ $20+25=$ $2+19=$

$67-1=$ $14+55=$ $40-30=$ $36+31=$ $33+62=$

$86-60=$ $77-32=$ $27+35=$ $47-24=$ $97-91=$

$0+71=$ $1+24=$ $33+13=$ $16+54=$ $89+6=$

$95+5=$ $15+53=$ $17+69=$ $5+33=$ $54-19=$

$28-11=$ $89-44=$ $44+1=$ $24+38=$ $35+52=$

100 以内加减法大全(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$41-29=$	$91+8=$	$0+29=$	$74-53=$	$0+82=$
$33-8=$	$94-7=$	$2+93=$	$84-83=$	$35+31=$
$52-28=$	$7-4=$	$90-52=$	$41+4=$	$63-50=$
$25+32=$	$46+6=$	$32+44=$	$85-78=$	$60+3=$
$43-18=$	$67-38=$	$41+54=$	$52-5=$	$72-51=$
$82-12=$	$33+4=$	$25+9=$	$7+49=$	$29-1=$
$30-1=$	$45+42=$	$26+33=$	$84-71=$	$49+20=$
$81-11=$	$76+19=$	$19+3=$	$94-4=$	$52-51=$
$95-83=$	$5+72=$	$79-41=$	$36-11=$	$55-10=$
$31+54=$	$7+67=$	$67+11=$	$13+62=$	$55-11=$
$50-28=$	$78+12=$	$1+71=$	$21-14=$	$17-12=$
$25+72=$	$40+23=$	$33-7=$	$83-4=$	$61-51=$
$74+9=$	$72-59=$	$39+59=$	$52-18=$	$63-29=$
$5+19=$	$70-60=$	$5+78=$	$44+20=$	$81-11=$
$11+86=$	$84-66=$	$12+54=$	$90-46=$	$78+16=$
$52-10=$	$76-5=$	$71-13=$	$65+23=$	$53+44=$
$19+14=$	$71+19=$	$8+51=$	$4+64=$	$90-66=$
$43-42=$	$46+43=$	$96-37=$	$64-46=$	$33+38=$
$27+63=$	$15+27=$	$68-61=$	$37-25=$	$98-95=$
$13+53=$	$17+23=$	$14+23=$	$72-68=$	$68-21=$

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